

## Insertion Loss Measurement Procedure

### One Cord MMF

TIA 568-C-0 / 526-14-A

To achieve consistent results, clean all connectors, through-connects and adapters associated with the test prior to and during measurement.

Ensure all MMF test cords meet IL specification of  $\leq 0.1$  dB.

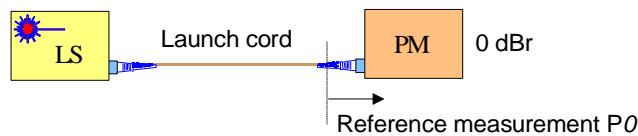
Ensure the source has warmed up before commencing measurements.

1. Fit correctly sized mandrel to source end of launch cord.  
e.g. Kingfisher OPT701 mandrel.

Fibre cladding	3 mm jacketed mm /(inch)
Fibre core	
50 $\mu\text{m}$	22 (0.87)
62.5 $\mu\text{m}$	17 (0.67)

**Table 1, Mandrel diameters for 3 mm launch cord**

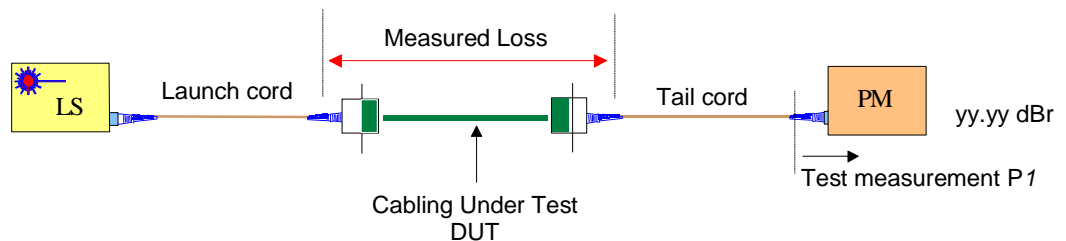
1. Connect launch cord to meter and set the reference.  
For clarity mandrels are not shown.



**Figure 1, One cord reference**

2. Disconnect launch cord from meter and connect to one end of the cabling under test (CUT / DUT).

Using a second test cord, connect the meter to the other end of the DUT.



**Figure 2, One cord measure**

3. Read the insertion loss directly in dBr.
4. Standard based pass/ fail calculations as shown over the page can be applied to the result.

## **TIA Cabling Specifications 568.C.3**

For installations tested in accordance with TIA specifications, the following maximum limits apply to the various cable plant components.

<b>Item</b>	<b>Specification</b>
Connector loss	0.75 dB
Splice loss	0.3 dB
850 nm	3.5 dB/km
1300 nm	1.5 dB/km

**Table 2, TIA 568.C.3 cable plant specification**

## **Pass / Fail formula**

The American TIA pass-fail standard uses a standard Telco type formula.

One cord referencing is specified.

### **MMF**

*Maximum IL at 850 nm = 3.5L + 0.3N + 0.75C*

*Maximum IL at 1300 nm = 1.5L + 0.3N + 0.75C*

Where:-

L = Cable length in Km,

N = number of splices and

C = number of connectors.

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